Work Order ID 82779 Page 1 April-10-12 7:03:24 AM D206-802-027 \*N900040100\* Item ID: Accept Setup Start **Revision ID:** Item Name: Passenger Door Opener Installation, LH **Start Date:** Start Qty: 1.00 4/10/12 **Cust Item ID:** Required Date: 4/10/12 Req'd Qty: 1.00 **Customer:** Reference: Run Approvals: **Process Plan:** Date: **Tooling:** Date: Stop QC: SPC (Y/N): Date: Date: Sequence ID/ **Tool ID** Reject Operation Set Up/ Tool# Plan Reject Accept Insp. Description **Work Center ID** Code Qty **Qty Run Hours** Number Stamp **Revision Nbr** Draw Nbr IIN-D407-802-2 Α डपी 100 0.00 MW 12/04/16 DOCUMENT CONTROL \*100\* DC Memo Photocopy bluefile and create labels per PPP D206-802-027 Document Control 105 Pick Kit 0.00 \*105\* 0.00 Packaging Memo Packaging 110 QC4-100% Inspect kits for completeness 0.00 5 reliable \*110\*

QC

Quality Control

Memo

Work Order ID 82779

Page 2

April-10-12 7:03:24 AM

Required Date: 4/10/12

Item ID:

D206-802-027

Accept

\*N900040100\*

Setup Start

**Revision ID:** 

Item Name: **Start Date:** 

Passenger Door Opener Installation, LH

4/10/12

Start Oty: 1.00 Req'd Qty: 1.00

**Cust Item ID:** 

**Customer:** 

Reference:

**Approvals:** 

**Process Plan:** 

Date:

Tooling:

Date:

Run

QC:

Date:

SPC (Y/N):

Date:

Stop

Qty

Reject

Sequence ID/ **Work Center ID**  **Operation Description**  Set Up/ Run Hours Tool ID

Tool# Plan Code Accept Oty

Reject Number

Insp. Stamp

120

\*120\*

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPDD206-802-027 Location:

PPP rev:

130

QC21- Final Inspection - Work Order Release

0.00

\*130\*

Quality Control

OC

Memo

0.00

Mrs 12/04/10

Work Order ID:

82779

													- 1
	Parent Item:	D206-802-027							Sta	rt Date: 4/10/12	Required I	Date: 4/10/12	
	Parent Item Name:	Passenger Door Op	ener Installation, L	Н					Sta	art Qty: 1.00	Required	<b>Qty:</b> 1.00	
	Comments:	IPP Rev:A 10.12.	03 as per dwg rev.	A DD	verf:EC								
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit Total	Qty Issued	Date Status Issued	i
<	<b>D3552-17</b> Door Prop	<del></del>	Manufactured	No			105	Each	13.0000	1		•	
					<b>Location</b>		Loc Qty	<u>L</u>	oc Code	•			
					ST272		5						
						1338 5120	4						
					ST276	7120	8						
						0670	8			7			
ر ب	D3622-5 Ball Stud		Manufactured	No			105	Each	18.0000	$\frac{2}{2}$			
					<b>Location</b>		Loc Qty	<u>L</u>	oc Code		2.1		
					ST058		18						
5	D4110-1 Door Doubler, LH		Manufactured	No	80	)406	105	Each	4.0000		SP		
	,				Location		Loc Qty	<u>L</u>	oc Code				
					ST129	1254	4			<del>}</del>			
4	D4112-1 Aft Sill Doubler		Manufactured	No		1354	105	Each	10.0000	1 5 1	<b>E</b>	<u></u> .	
					Location		Loc Qty	<u>L</u>	oc Code		-a:		
					ST130		10						
4	CR3242-4-2		Purchased	No	72	2212	105	Each	212.0000	5 /2/4/	lio	vD &	<b>'</b> 7
					Location		Loc Qty	<u>L</u>	oc Code			0-	J
					ST331		212						
						6583	12			5			
					l I	7423	100						

120717

100

Page 1

# **Picklist Print**

April-10-12 7:03:23 AM

82779							
D206-802-027		·			Start	Date: 4/10/12	Required Date: 4/10/12
Passenger Door Opener Installation, LH					Start	Qty: 1.00	Required Qty: 1.00
Purchased	No		105	Each	5,022.0000	4	<b>S</b>
		Location	Loc Oty		Loc Code	,	•
		ST317	5022			** <u>*</u>	
		6874	5022			4	
Purchased	No		105	Each	287.0000	5 5	
		Location	Loc Qty		Loc Code	,	`
		ST321	287				
		116391	5				
		116471	4				
			4				
			1				
						~	
•		120142					
Purchased	No	121011	105	Each	26.0000	2 5/ 2	
		Location	Loc Qty		Loc Code		
		ST302					
						2	
							_
Purchased	No		105	Each	413.0000	66	ك مرادادا
		Location	Loc Oty		Loc Code		/
		ST297	413			•	
	Purchased  Purchased  Purchased	Purchased No  Purchased No  Purchased No  Purchased No	Passenger Door Opener Installation, LH  Purchased No  Location ST317 6874 Purchased No  Location ST321  116391 116471 116805 117601 117885 119638 120142 121011 Purchased No  Location ST302 117395 ST303 120986 Purchased No  Location	D206-802-027           Passenger Door Opener Installation, LH         IO5           Purchased         No         Loc Otv           ST317         5022           6874         5022           Purchased         No         Loc Otv           ST321         287           116391         5           116471         4           116805         4           117601         1           117885         10           119638         3           120142         160           11901         100           Purchased         No         105           Loc Otv         ST302         16           ST303         10           120986         10           Purchased         No         105	Passenger Door Opener Installation, LH  Purchased No 105 Each ST317 5022 6874 5022 6874 5022 6874 105 Each ST321 287 ST321 287 ST321 287 ST321 287 ST321 4 116471 4 116805 4 117601 1 117885 10 117885 10 117601 1 117885 10 119638 3 120142 160 119638 3 120142 160 119638 3 120142 160 ST302 16 ST303 10 Purchased No 105 Each ST303 100 Purchased No 105 Each	Start           Passenger Door Opener Installation, LH         No         105         Each         5,022,0000           Purchased         No         105         Each         5,022,0000           ST317         5022         5022           6874         5022         287           Purchased         No         105         Each         287,0000           ST321         287         287           116391         5         4         116471         4         4           116471         4         117601         1         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         4         117805         10         10         4         117805         10         10         10         10         10         10	Purchased   No   Loc Oty   Loc Code   ST312   116391   117885   110688   1196888   1196888   1196888   1196888   119688   119688   119688   119688   119688   119688   11968

53 -

.359

116513

119736

## · Picklist Print

.April-10-12 7:03:23 AM

Page 3

Work Order ID:

82779

Parent Item:

NAS1149C0563R

Washer

D206-802-027

Parent Item Name:

Passenger Door Opener Installation, LH

Purchased

No

105

Each

**Start Date:** 4/10/12

404.0000

Start Qty: 1.00

Required ot: 1.00

Required Date: 4/10/12

	Locatio	<u>on</u>	Loc Qty	Loc Code	
	ST296		200		
		120422	200		
1	ST297		204		
45 %	ルと	116391	4		<u> </u>
- /	,,	117460	200		

### DART AEROSPACE LTD.



**IIN-D206-802-2** Page 24 of 25

### 5.3 D206-802-027/-028 Passenger Door opener Kits

Qty -027	Qty -028	Part Number	Description					
$\geq \leq$		D206-802-027	PASSENGER DOOR OPENER KIT, LH					
	><	D206-802-028	PASSENGER DOOR OPENER KIT, RH					
1 1	1	D3552-17	DOOR PROP					
2	2	D3622-5	BALL STUD					
1 1		D4110-1	DOOR DOUBLER, LH					
<b>~</b>	_ 1	D4110-2	DOOR DOUBLER, RH					
/1	1	D4112-1	AFT SILL DOUBLER					
/ 5	5	CR3242-4-2	RIVET					
74	4	MS20426AD4-5	RIVET					
15	5	MS20600AD4W2	RIVET					
r 2	2	MS21073L5	ANCHOR NUT					
6	6	NAS1149C0532R	WASHER					
6	6	NAS1149C0563R	WASHER					

#### 5.4 D206-802-033 Baggage Door Opener Kit, Metal

Qty -033	Part Number	Description					
$\geq$	D206-802-033	BAGGAGE DOOR OPENER KIT, METAL					
1	D3552-19	DOOR PROP					
1	D4109-043	DOUBLER ASSEMBLY					
1	D4113-041	DOUBLER ASSEMBLY, BAGGAGE DOOR					
4	80-004-2-6	INSERT					
8	CR3213-4-2	RIVET					
4	MS27039C1-06	SCREW					
4	NAS1149C0363R	WASHER					

Revision: A

Date: 10.10.13